

6511 Mapleridge • Houston, TX 77081

Stark Model Mark IV Auto Drain System

The MK-4 drain system is just one of the many systems Stark Industries has designed and manufactured in the evolution of pursuing a better mouse trap. (We are now offering the Mk-VII). Subsequent models were designed to lower the cost and reduce the size; however the Mk-4 is still an excellent drain system today. The components that are not manufactured in house are of the highest quality we can find and the parts built in house are even better.

The benefits of the MK-4 are:

- 1. Separate valves for each stage No need for check valves
- 2. Externally visible operation You know it is working or not
- 3. High reliability The HP valves have a cycle life of 20,000 cycles
- 4. Simplicity of troubleshooting
- 5. Easy to repair
- 6. Manual override available





- 1. Higher cost than other systems
- 2. Too bulky for some installations
- 3. Requires the use of a DSS



The suffix indicates how many traps the system will drain, for instance the MK-4-5 will drain all five traps of a five stage compressor such as Stark 100, 80, and 55 CFM compressors

As with any equipment with numerous moving parts – this system will eventually fail. Thus the importance of points two, four, and five above is fully appreciated.